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We claim:

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1. An impact shoe for use on a rotating table in a centrifugal impact crusher, the impact shoe comprising:

- a. an impact shoe body configured to be secured to a rotating impact shoe table, the impact shoe body including a plurality of separate elongated wear inserts transversely embedded therein.
- 2. An impact shoe for use on a rotating table in a centrifugal impact crusher, as recited in claim 1, and in which each wear insert has a width, and there being a distance between adjacent wear inserts, wherein the ratio of the distance between adjacent wear inserts to the width of the wear inserts is less than two and one-half to one.
- 3. An impact shoe for use on a rotating table in a centrifugal impact crusher, as recited in claim 1, and in which each wear insert has a width, and there being a distance between adjacent wear inserts, wherein the ratio of the distance between adjacent wear inserts to the width of the wear inserts is less than two to one.

- 4. An impact shoe for use on a rotating table in a centrifugal impact crusher, as recited in claim 1, and in which each wear insert has a width, and there being a distance between adjacent wear inserts, wherein the ratio of the distance between adjacent wear inserts to the width of the wear inserts is less than one to one.
- 5. An impact shoe for use on a rotating table in a centrifugal impact crusher, as recited in claim 1, and in which the impact shoe is secured to the rotating impact shoe table through attachment to an impact shoe support, which is directly attached to the impact shoe table.
- 6. An impact shoe for use on a rotating table in a centrifugal impact crusher, the impact shoe comprising:
  - a. an impact shoe body configured to be secured to an impact shoe support, the impact shoe body being elongated and having a longitudinal length and a transverse height;
  - b. the impact shoe body including a first set of one or more embedded elongated wear inserts transversely oriented within the impact shoe body, and which are a first length;
  - c. the impact shoe body further including a second set of one or more embedded elongated wear inserts transversely oriented within the impact shoe body, and which are a second length; and wherein the first length is greater than the second length.

- 7. An impact shoe for use on a rotating table in a centrifugal impact crusher, the impact shoe comprising:
  - a. an impact shoe body which may be secured to an impact shoe support, the impact shoe body being elongated and having a longitudinal length and a transverse height; and
  - b. the impact shoe body further including a first elongated wear insert transversely oriented within the impact shoe body at a first angle relative to the impact shoe body, and further including a second elongated wear insert transversely oriented at a second angle relative to the impact shoe body.